

Ground Fixed

Colossus Chimes Page 1 of 2



Instrument Components:

Colossus Chimes are preassembled

Metric Conversion: 100mm/ 4" 250mm/ 10" 600mm/ 24" 1.5m/ 59" 1565mm/ 62" 2352mm/ 93"



Installation Instructions

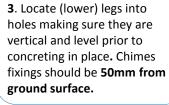


1. Attach Ground Fixing posts to legs(1.2) (See Ground Fix Post Installation Sheet)

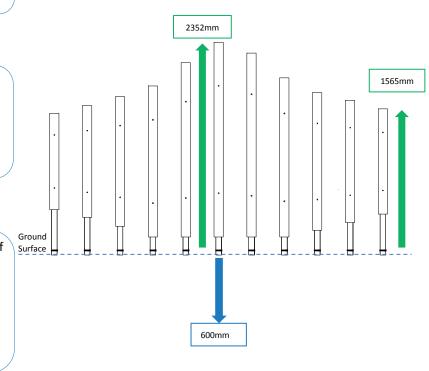


Install Instrument with 1.5m free space (from widest point) around it.

2.Excavate 11 holes for Emperor chimes 250mm diameter by 600mm deep in desired location upon decision from customer.



4. Once happy with location of the chimes, fill holes using rapid hardening concrete. Be sure to compact concrete around legs and leave to dry according to manufactures guidelines.





Weight of heaviest part 9kg (Chime)



Ground Fix Components:



M10x150 Bolt





M10x50 Security Screw



M10 Barrel Nut



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Components:



M10x150 Threaded Bar



x44

M10 BZP Nut



x11

M10 Barrel Nut



x11

M10x50 Security Screw

Thread Lock Solution Required (Not Supplied)

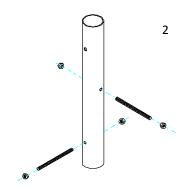


Ground Fix Post Installation

1

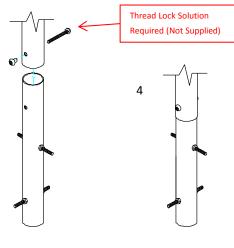
5

Foundations should not present a hazard. These foundations are recommended as a guide, for more information on foundation details for various surface see Part 7 of BS EN 1176.





3



Tools: x2 TX 45 Driver Bit

Metric Conversion: 50mm/ 2" 100mm/ 4" 250mm/ 10" 350mm/ 14" 600mm/ 24" 650mm/ 26"

Insert M10x 150 Threaded bar into pre drilled holes in Ground Fixing Post

Fix M10x 150 Threaded bar in place using M10 Nuts

Locate the Ground fix Post into the leg of the instrument.

Fix instrument to Ground fix post using M10 bolt and Barrel Nut and use **thread locking solution** to prevent fixings working loose.

Excavate 11 holes with a 250mm diameter tapering down to 350mm diameter and 650mm depth

600mm max depth



6

Compact base of hole with 50mm of aggregate. Lower ground Fix post attached to instrument into hole (check instrument straight and level before filling with concrete)

